

keep.

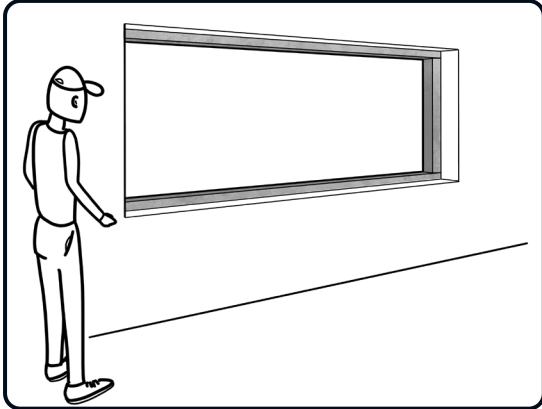
# Installation Manual

Keep Safe System - October 2023

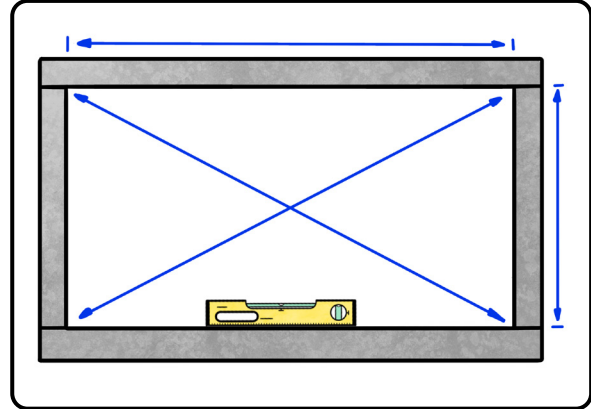


# keep.

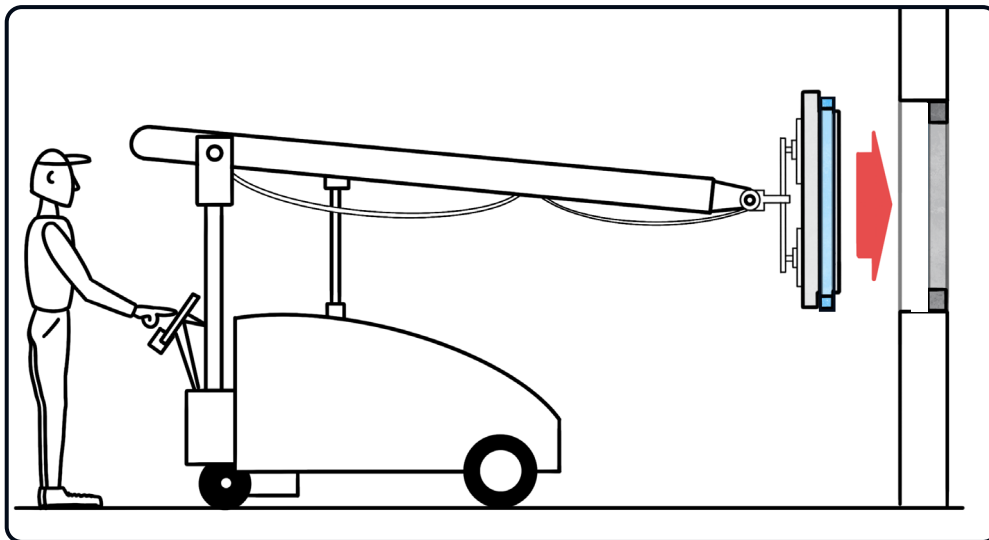
## Installation



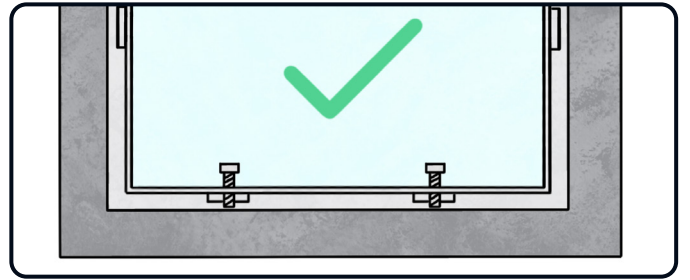
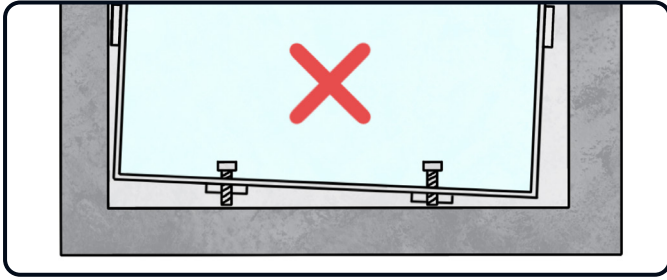
Check that the window/door opening has a correct primary steel for attachment. Also check that the access is free of debris. The workman must also check that all essential materials are available. This includes glazed frame, damping and screws.



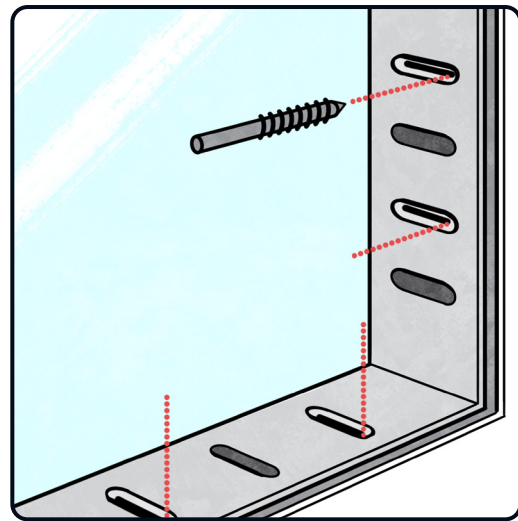
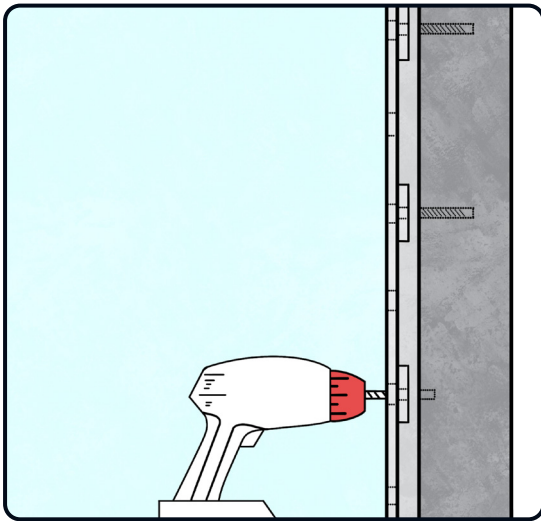
For an accepted installation the workman must have controlled that the opening is level, and all sides are within specified measurements. This is ideally done before the frame is manufactured, but not always possible.



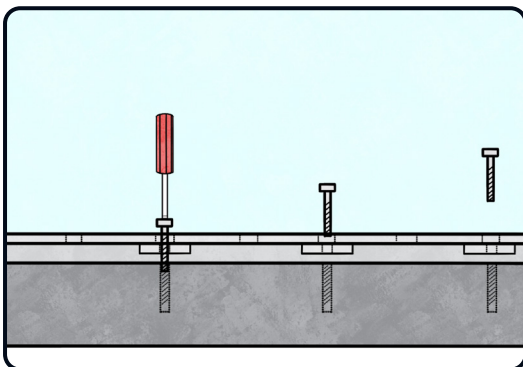
Window lifting must be done with a glass lifter, perpendicular to the opening. When lifting in, it is important that the window is parallel to the opening and that the damping is against the primary steel.



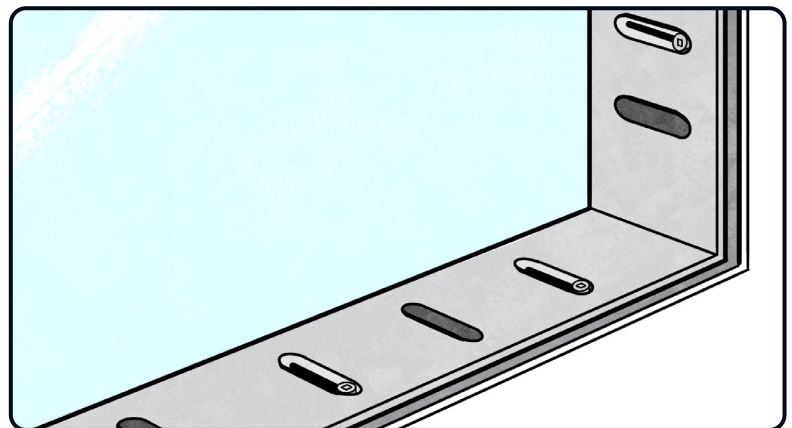
Note, for an approved installation, the window must be level and parallel in the opening. This could be achieved with the help of set screws.



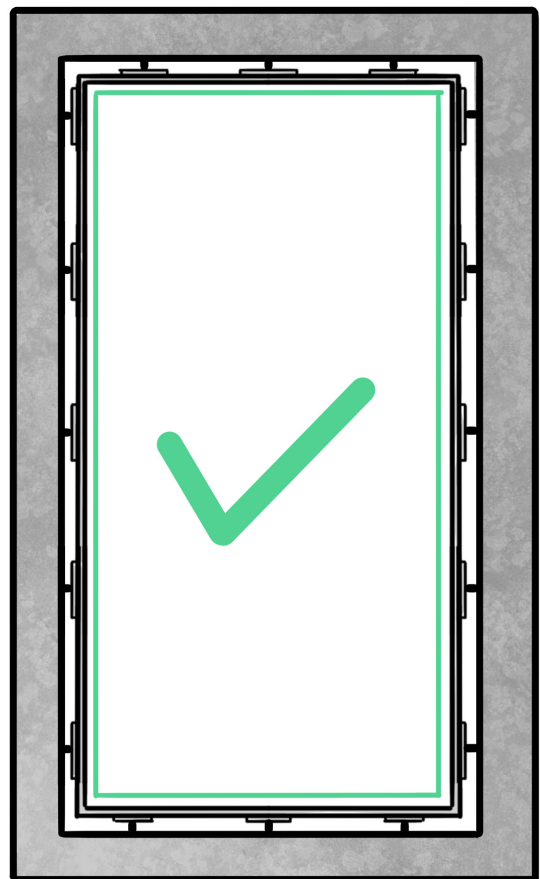
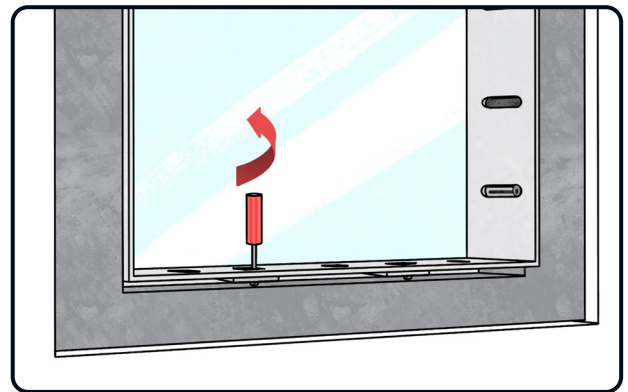
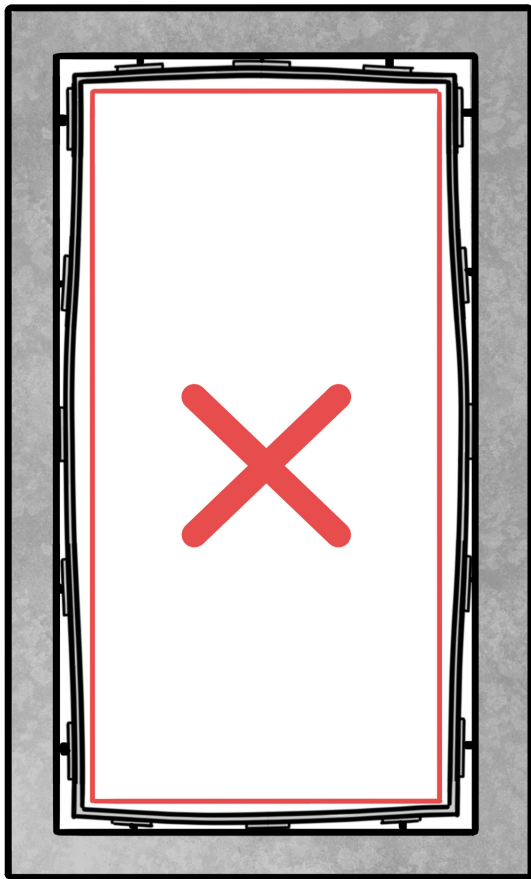
When the pane is properly aligned in the opening, the primary steel is drilled and threaded through the inner part of the oblong hole in the frame, leaving no space between the edge of the screw and edge of oblong hole. This allows the dampening element to completely compress when enough force is applied. Note, drill and thread M10 unless otherwise is specified.



The frame is secured with supplied Keep Safe System screws or other Keep-approved screws. Note, for the frame to slide optimally, the screws must not be overtightened. This could be achieved by set screws.



At the end of the assembly, check that the frame is level in the opening, and that the frame is secured with a screw every 300mm at least.



Please observe that a correctly installed frame should have an even gap to the primary steel. Therefore you should always be observant and checking the frame for any deformation, resulted by overtightening the screws.

If this would be the case, it can easily be solved by loosening all overtightened screws and examining the frame again.

## **Keep in contact**

For more information please visit [Keepthecompany.se](https://www.Keepthecompany.se)  
or email [info@keepthecompany.se](mailto:info@keepthecompany.se)

Keep Safe!